



# Production Painting Specialists

## Facilities

77,000 square feet of Manufacturing, Painting, Assembly and Warehousing.

12,000 square feet of additional storage space.

18.5 acres available for expansion.

We Currently Service Industries Such As:

- Automotive – Interior & Exterior
- Electronics
- Heavy Truck – Interior & Exterior
- Consumer Goods
- Marine
- Aviation
- Aerospace
- Defense

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Our Facilities and Paint Processes can be viewed on line at;  
[www.decoplasinc.com/dvd.html](http://www.decoplasinc.com/dvd.html)

## Paint Lines

### A-Line

Clean Room  
 Part Envelope 78" x 39" x 32"  
 Multiple Robotic Paint Application  
 Manual Reinforcement Application  
 Substrate Types; Plastics, E-Coated Metals  
 Paint Types; Thermo Sets, 2K / 1K Urethane, Water Borne, Soft Touch, Epoxy  
 5 Stage Power Wash  
 3 Independent Bake Zones; Ambient -325F Radiant Heat Zone prior to Final Cure  
 In-line Multiple Layer Capability; Bake – Base – Clear – Bake  
 Finish Types; High Gloss, Chrome, Low Gloss, Spatter, Metallic, Textured

### B-Line

Part Envelope 62" x 36" x 18"  
 Substrate Types; All Plastics  
 Paint Types; Thermo Sets, 2K / 1K Urethane, Water Borne, Soft-Touch, Epoxy  
 Electric Conveyor Belt Oven - Ambient - 220F  
 Finish Types; High Gloss, Chrome, Masked Finishes, Low Gloss, Spatter, Metallic, Textured

### C-Line

Part Envelope 70" x 40" x 12"  
 Substrate Types; All Plastics  
 Robotic Paint Application; Fanuc P-145 Shuttle Conveyor System with Stop Stations  
 Paint Types; Thermo Sets, 2K / 1K Urethane, Water Borne, Soft-Touch, Epoxy  
 Finish Types; High Gloss, Chrome, Low Gloss, Spatter, Metallic, Textured

### D-Line

Part Envelope 5.5" Diameter  
 Substrate Types; All Plastics, E-coated Metals  
 Chain-on-Edge Conveying System  
 Multiple Paint Booths for Prime, Base, and Clear Applications  
 Paint Types; Thermo Sets, 2K / 1K Urethane, Water Borne, Soft-Touch, Epoxy, Laser Etch-able  
 Clean Room Environment  
 Temperature and Humidity Controlled  
 Paint Booths  
 Finish Types; High Gloss, Chrome, Low Gloss, Spatter, Metallic, Textured

## Capabilities

### Paint Technical Capabilities:

- 4 Paint Lines
- Automated Spray Capabilities
- Clean Room Environment
- Multiple Types of Finishing Processes

### Small Parts & Subassemblies

- Hot Stamping
- Pad Printing
- Masking

Secondary Assembly Operation (Value Add)

- Badge Assembly
- Clip Assembly
- Component Assembly

We build our own racks in-house to accommodate your products.

Small Parts Automated Lines can process millions of pieces in a very short amount of time.

Multiple items can be processed at the same time.

## Certifications

- ISO Certified
- SONY Green Partnership status - Approved August 2006
- TS16949 -- Certification Date: Summer 2007
- Sony Six Sigma Engineering Green Belt Training Completed

## Quality Control Policy:

Deco Plas Inc. is a growing company committed to providing our customers with quality products. By making Quality the forefront of our business, we will meet and exceed all customer expectations.